

Natural Products Deserve Natural Packaging

WestRock KraftPak delivers the natural look and feel that appeals to eco-conscious consumers and elevates your brand positioning. As a low-density, high-yield solution, it delivers the strength and durability to balance functionality with dependable performance. Combined with excellent printability and consistency, KraftPak is a versatile, sustainable fit in a wide variety of applications.



Packaging Uses

- Health & Beauty
- Food Service, Carry-out
- Sporting Goods
- Wines & Spirits
- Dry & Prepared Food
- Automotive
- Gift Boxes
- Beverage Carriers
- Filter Frames
- Slip Sheets, Partitions

Product Classification

- Uncoated Unbleached
- Kraft
- UUK Paperboard

What You Can Expect from Us

- Environmentally Friendly** Fully recyclable and BPI certified for industrial composting in a low-density solution to help meet corporate sustainability goals.
- Exceptional Strength** Excellent stiffness and tear strength to ensure carton integrity and durability.
- Product Uniformity** Reel-to-reel and sheet-to-sheet consistency enables predictable converting performance for optimized runnability.
- Clean, Consistent Appearance** State-of-the-art stock preparation system yields a clean, uniform appearance for dependable print performance.

Additional Product Information

- Sustainability** Recyclable.
 BPI® certified for industrial composting, up to 22pt.
 Compostable documentation available (ASTM D6868)*
 *Not transferable to converted product
 All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.
- Food Contact** Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany, and the EU. Contact your sales representative for information on specific markets and end uses. ISEGA Certificate available.
- Environmental and Safety** Notices under US California Proposition 65 and the EU REACH regulation are not required.
 Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of the EU Directive 94/62/EC.

Grade Availability & Typical Properties (U.S.)

KraftPak®

Grade Availability by Caliper											Units	Method
Caliper (in)		0.015	0.017	0.018	0.020	0.022	0.024	0.026	0.028	0.030	inches	T-411
Nominal Basis Weight		46	50	53	58	63	68	73	79	84	lbs/1000sqft	T-410
Moisture		6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	percent	T-412
Stiffness												
Taber 15°	MD	100	150	180	230	300	375	475	590	705	gf-cm	T-489
	CD	45	60	75	95	125	160	195	250	300	gf-cm	T-489
Receptivity												
Cobb (2 min.)	Top	45	45	45	45	45	45	45	45	50	g/m ²	T-538
	Bottom	50	50	50	50	50	50	50	50	50	g/m ²	T-538
ZDT		35	35	35	35	35	35	35	35	35	psi	T-541
Coefficient of Friction (COF)		0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	mu	T-813
Smoothness & Permeability												
Sheffield	Top	355	355	355	365	370	375	380	380	385	mL/min	T-538
	Bottom	420	420	420	420	420	420	420	420	420	mL/min	T-538
Gurley Porosity		16	16	16	16	16	18	20	22	24	sec/100ml	T-460

Grade Availability & Typical Properties (Metric)

Grade Availability by Caliper											Units	Method
Caliper		381	432	457	508	559	610	660	711	762	microns	T-411
Nominal Basis Weight		225	244	259	283	307	332	356	386	410	gsm	T-410
Moisture		6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	percent	T-412
Stiffness												
Taber 15°	MD	10.5	14.3	17.2	22.0	28.7	35.8	45.0	56.4	67.4	mN.m	T-489
	CD	4.3	5.7	7.2	9.1	12.0	15.3	18.6	23.9	28.7	mN.m	T-489
Receptivity												
Cobb (2 min.)	Top	45	45	45	45	45	45	45	45	50	g/m ²	T-538
	Bottom	50	50	50	50	50	50	50	50	50	g/m ²	T-538
ZDT		241	241	241	241	241	241	241	241	241	kPa	T-541
Coefficient of Friction (COF)		0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	mu	T-813
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For more information, please contact your WestRock representative or visit our website at westrock.com.

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**COMPOSTABLE
IN INDUSTRIAL FACILITIES**

Check locally, as these are not used in many communities. Not suitable for household composting. CERT #2266412



**SUSTAINABLE
FORESTRY
INITIATIVE**
SFI-00095

Good for you. Good for our forests.®



PEFC/29-31-137

